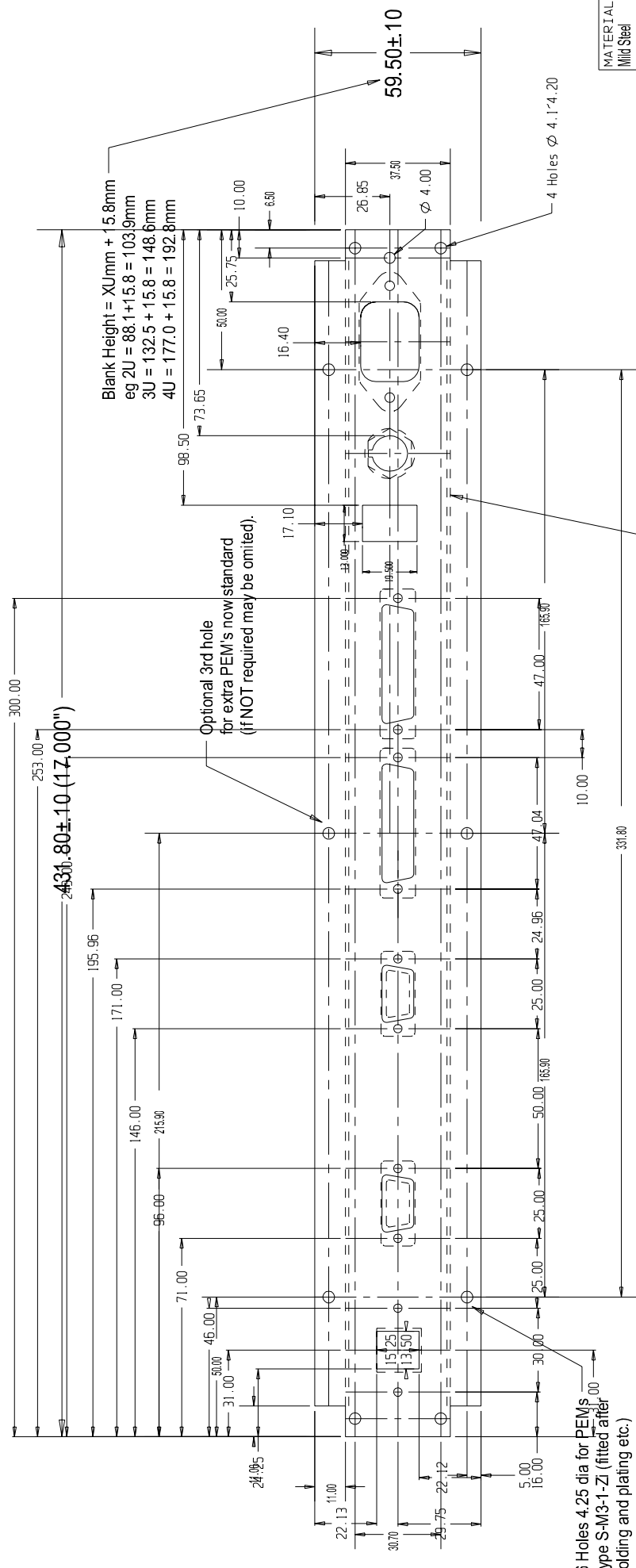


CASA Part Number for UN-folded part = IMBP-1U-MS12(Blank)
 for FOLDED part with PEMs fitted = IMBP-1U-MS12
 for folded part ZINC Plated and with PEMs fitted = IMBP-1U-MS12ZP

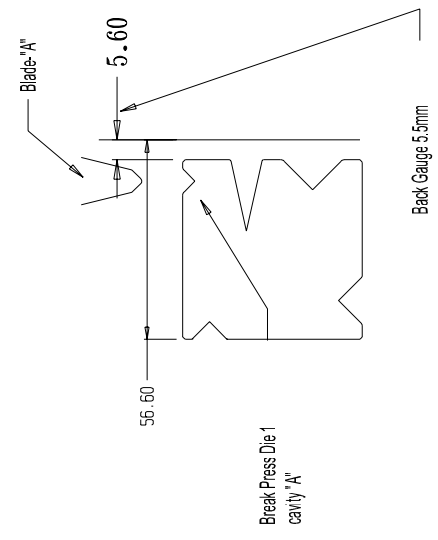


6 Holes 4.25 dia for PEMs type S-M3-1-ZI (fitted after folding and plating etc.)

Fold DOWN at dotted line to finish size as shown. (Burs go inside the channel)

Notes:

- 1) All punchings and gullotine cuts - burr down.
 - 2) Break all sharp corners and remove burr from periferal edges, including the 11x11 cut-outs
- Wire brushing is generally acceptable for the ends and the 11x11 notches. For the "Long sides" use a "Vargus" or "Noga" de-burring tool.



Break Press Die 1 cavity A

MATERIAL	Mild Steel
ALLOY	1.2mm (18SWG)
EST. AREA	Bright
EST. WEIGHT	xxx
EST. PERIPHERY	kg/m
EXT.	xxx
TOT.	xxx

TOLERANCE	0.00mm ±0.1mm
	00.0mm ±0.25mm
	0000mm ±0.5mm
	0-600mm ±0.1mm
	> 600mm ±0.5mm
BS1474:1987	APPLIES UNLESS OTHERWISE SPECIFIED
JOB No.	23XX

CUSTOMER	Television NZ - Satellite Services
DESCRIPTION	BACK Panel Instrument Module
DATE	04/04/01
DRAWN	AWD
APPROVED	7
DWG. SCALE	1:1
SIZE	A4
DRAWING Reference No.	IMBP-1U
ISSUE	B

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